



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3220-3

Job Sheet 170823



Part No: D3220-3

Job Qty: 12 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 1/31/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B IPP Rev: A New Issue 05-11-06 JLM IPP: B 06.11.15 waterjet EC IPP C: 08.11.26 Comment added to step 2 KJ Verified by: eC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	1/30/18	1/30/18	0.00	0.00	Start Up Waterjet		SC 18/10/25
100	Waterjet	10 pcs	1/30/18	1/30/18	0.02	0.37	Waterjet1		SC 18/10/25
110	QC	10 pcs	1/30/18	1/30/18	0.00	0.00	QC2 Waterjet-1		SC 18/10/25
120	QC	10 pcs	1/30/18	1/30/18	0.00	0.00	QC8-2		38
130	HandFinish	10 pcs	1/31/18	1/31/18	0.00	0.73	HandFinish1		2018 1/30 38
140	QC	10 pcs	1/31/18	1/31/18	0.00	0.00	QC7-2		38
150	Packaging	10 pcs	1/31/18	1/31/18	0.00	0.00	Packaging3		38
160	QC21-SA	10 Ea	1/31/18	1/31/18	0.00	0.00	QC21		FEB 0 2018

Part Op
Descriptions: 100 - 1-Cut as per Dwg D3220

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	5.9370 sf (.5937 ea)	90-Start up Operation	

50 30209

7.4

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐	 S035720 Doubler PART NO: D3220-3 Original Serial #: S035720 Revision: Operation: Change No: Start up Operation 01/25/18 Job No: 170823																																																																																																																				
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